# BLUE BIRD

SCHOOL BUS

SCHOOL BUS



A heritage of looking ahead.

## A heritage of looking ahead.

For 90 years, we've come to work every day with one common goal: to design, build, sell and service the world's finest school bus. That's what we do— no distractions, no competing priorities. We are heirs to a rich legacy, one of listening to our customers, embracing their needs, and delivering innovations that lead the market. We commit ourselves to four driving priorities— safety, quality, durability, and serviceability. We embody the interests of every child that rides us, every driver that drives us, every service technician that services us and every district that buys us. More than a business, this work is our heritage, and we have been at it since 1927— *that's purpose driven*.

Because Blue Bird is purpose driven to listen and respond, our school buses are purpose built to set the highest standards across all key performance metrics of this demanding market. We singularly focus on engineering and manufacturing school buses. Our chassis are purpose built exclusively for school bus applications, so we don't have to compromise to accommodate trucks or recreational vehicles.

Our **Vision** is a vivid example. Its proven bus design provides exceptional driver visibility and maneuverability. It shares many body parts with the Blue Bird All American, resulting in a reduction in parts and service complexity. Cockpit ergonomics enable drivers to effortlessly transfer between the Blue Bird Vision and All American buses without having to learn a new layout for school districts with mixed fleets — *that's purpose built*.

We are committed to reducing your total cost of ownership. From chassis to body to cockpit, Blue Bird's Vision is a winner: a purpose-built school bus from a purpose-driven company that is clearly best-in-class.

	GOOD	BETTER	BEST
Fuel Economy			1
Turning Radius			1
Visibility			1
Cockpit Ergonomics			1
Standard Alternator Output			<
DEF Reservoir Capacity			1
Standard Colorado Rack Test Compliance			1
Serviceability			1
Paint Warranty	И,		1



## **OPTIONS AVAILABLE**

Blue Bird offers the most powertrain options and fuel choices on the market, and our Vision school bus is no exception! This product comes in any fuel type you may require to meet your specific needs. Let the experts at your local Blue Bird dealer help you determine the Vision product that is best suited for you. Visit our site at www.blue-bird.com to find your local dealer today!

### **DIESEL** Available with Multiple Powertrain Options



Blue Bird's Vision Diesel buses come with our unwavering commitment to passenger safety, durability, service and support - including our dedicated team of Field Service Engineers focused exclusively on school bus operations.

Our Vision Diesel buses offer **a variety of powertrain options,** so that you can choose the combination of engine and transmission that best suits your needs.

### **CNG** The Best Type-C Option for Compressed Natural Gas



In addition to its top-ranked performance with the Vision school bus, **Blue Bird has been producing CNG buses for over 25 years with its All-American school bus.** We've leveraged this vast experience and our exclusive, proven partnerships to produce **the best Type C CNG** bus: the new **Blue Bird Vision CNG.** 

Blue Bird has taken what we've learned about the all-important positioning and protection of CNG cylinders in All-American buses, and applied this proven CNG design to our Vision.

## **OPTIONS AVAILABLE**



### **GASOLINE** Our Lowest-Acquisition Cost Leader

The Blue Bird Vision Gasoline bus gives you many of the benefits of propane or CNG buses (including emissions reduction) at a more affordable cost. Its acquisition cost is also significantly less than a diesel purchase. Plus, **Blue Bird is the only manufacturer to offer a gasoline-powered Type-C school bus.** 

Many commercial duty customers are migrating to lower cost, spark-ignited powertrains, such as the one that powers our gasoline bus, because they **cost less to maintain**.



## **PROPANE** The Industry's Best Selling Alternative Fuel School Bus

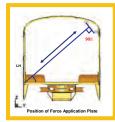
Blue Bird has produced nearly 10,000 propane buses\*. Our exclusive, proven partnership with Ford and ROUSH CleanTech has delivered a product that has yielded incredible fuel and maintenance cost savings to our customers.

When it comes to total cost of ownership, the Blue Bird Vision Propane has proven, time and time again, to be the clear winner! **If you haven't tried Propane yourself, be sure to call your local dealer for a test drive, and to see how much you can save!** 



## SAFETY

At Blue Bird, added safety is not an option. It is a standard. We take no shortcuts because at the end of the day, your children's safety is our business. This core value was at the forefront when we redesigned the new Vision. From our standard Colorado Rack Test compliance, to our best-in-class cockpit visibility, the highest level of safety is engineered into every Blue Bird bus and is at the foundation of everything we do.



## Standard Colorado Rack Test Compliance

The Vision adequately meets Colorado Rack Test rollover specification in its standard configuration, not as an option like the competition. This highlights the strength of the core bus design.



#### Passenger Safety Cage

Blue Bird's custom designed one-piece roof bow system ensures safe student transportation with an exceptionally strong structure. This safety cage is the backbone of our solid bus design.



#### Fuel Tank Between Frame Rails

All fuel tanks are strategically mounted between the frame rails for combined safety and durability. This also helps improve the traction of the drive axle.



#### **Optional Adjustable Pedals**

Adjustable pedals enable bus drivers to modify the orientation of the controls to fit their unique body sizes, ensuring an individualized fit that is optimal for the driver.



#### **Rub Rail Protection**

The top 3 rub rails are fully mounted above the floor level, providing additional structural rigidity and protection for passengers.



#### Less Engine Noise

Additional insulation in the engine compartment is available, which provides quieter operation, making it easier for drivers to hear the children.



#### **Exceptional Driver Visibility**

The Vision provides exceptional forward visibility and unique mirror systems that improve driver awareness and increase the safety of children around the bus.



#### **Best-In-Class Turning Radius**

Superior maneuverability limits the infringement on surrounding lanes of traffic when turning corners, and it also virtually eliminates the need to back up the bus in tight cul-de-sacs.



#### Industry's Largest Bumpers

The Vision's front bumper is the largest in the school bus industry. At 15" tall on both corners and 25% larger than the other school bus makes, it provides added protection and safety.



#### E-Z Light Check System

Blue Bird's E-Z Light Check System allows drivers to check all lights, which is outlined in CDL requirements, with the flip of a switch.



## The Blue Bird Vision has the industry's Best-In-Class Driver Visibility



## **QUALITY & DURABILITY**

At Blue Bird, quality and durability have always been of paramount importance. That is why over 200,000 of the buses that we've manufactured since our founding in 1927 are still on the road. We pay attention to the details that deliver performance, continually exploring how a product can be improved. It's part of Blue Bird's continuous improvement culture. And it's this steadfast culture that delivers the innovation and robust design featured on the Vision.



#### Ergonomic Driver's Cockpit

The cockpit has been specifically designed to comfortably fit virtually andy body size. The cockpit instrument panel is redesigned to match the Blue Bird All American for seamless driver transition.



#### **Most Fuel Efficient Engines**

Blue Bird strives to help fleets save money with the industry's most fuel efficient and EPA compliant engines from Cummins, and a propane autogas offering from ROUSH CleanTech and Ford.



#### Wide Entrance Door

With today's students transporting larger backpacks, sports equipment and musical instruments, the wide entrance door better accommodates bulky carry-on items.



#### 5-Year, Unlimited-Mile Paint Warranty

Blue Bird offers the industry's best paint warranty to back our unrivaled paint durability and gloss retention, enabled by a unique paint formula that surpassed extensive testing.



#### **Improved Window Seals**

Our best-in-class Blue Bird E-Z windows feature a redesigned top seal, with a felt seal on the upper and lower sash, and an enhanced lock rail. This new design allows for ultra-smooth operation.



#### **Enhanced Defrost Air Flow**

This feature is engineered to keep the higher section of the windshield clean for increased visibility in inclement weather.



#### Highest Standard Alternator Output

Our 240-amp alternator is the highest amp alternator offered as standard equipment on a school bus, providing additional capacity to power electrical components and accessories.



#### Floors Secured by Screws

The flooring is attached with screws, providing a more secure attachment method than nails, which are used by the competition.





#### **PROPANE-POWERED VISION CHASSIS**



#### **Exclusive Purpose-Built Chassis**

Blue Bird's exclusive purpose-built chassis, specifically designed for bus applications, blends 90 years of our finest innovation with unmatched value. From our fuel tank, which is strategically mounted between the frame rails, to our enhanced overall serviceability, our purpose-built chassis is a hallmark of our commitment to deliver the industry's most durable buses.

## SERVICEABILITY

The Blue Bird Vision was designed with ease of serviceability in mind. The Vision improves a service technician's accessibility and speed for performing routine maintenance and repairs. From our enhanced service doors and easily accessible engine compartments, to a redesigned headlight system that's easier to work with, the Vision provides service technicians with greater efficiency. Blue Bird also took it a step further by designing our Vision and All American product lines to include parts commonality. All of these variables combined further help to reduce your total cost of ownership. Top it off with Blue Bird's superior technical training programs, and you have a winning combination.



#### New Low-Maintenance Headlights

Headlights with integrated turn signals and clear lens technology make regular maintenance and beam alignment easier than ever.



#### **Spacious Engine Compartment**

Intuitive routing of exhaust and cooling system components, with increased engine compartment space, allows for easy access to perform engine maintenance.



#### Easy-to-Service Electrical

Our multiplex wiring system provides positive locking body electrical terminals, which enables reliable connections that allows for quick and easy maintenance.



#### Proven Body Design

The Vision has parts commonality with the Blue Bird All American, resulting in a reduction in parts and service complexity.



#### Industry's Largest DEF Tank

Our standard 15-gallon diesel exhaust fluid (DEF) tank is the industry's largest DEF tank offered. Refills are strategically timed with regular maintenance intervals.



#### Easy-to-Service Stepwells

Blue Bird's stepwells are bolted in, allowing for easier replacement in the event of damage. Competitors' stepwells are welded in the bus.



#### **Zero-Maintenance Fasteners**

Blue Bird's Huck-Spin® fasteners will never require re-torquing throughout the life of the vehicle. This is just one more way Blue Bird helps reduce standard maintenance.



#### Low-Cost Windshield Replacement

This 4-piece design enables a simple change of just the damaged section of glass in the event of a chip or crack. This feature is much less expensive than replacing an entire one-piece windshield.



#### **Factory Trained Technicians**

Blue Bird maintains a tradition of leading the school bus industry in both quantity and quality of technical training offered to our customers.



#### **Expansive Dealer & Service Network**

Over 230 dealers and affiliated service centers are available throughout North America.

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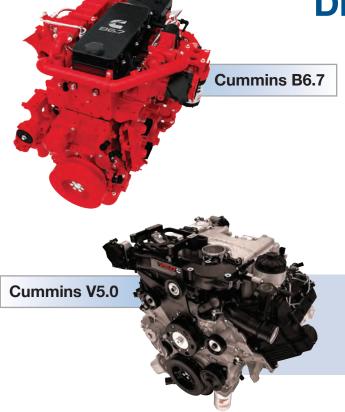
Blue Bird's Vision and All American models have
Parts Commonality

which helps reduce parts and maintenance costs

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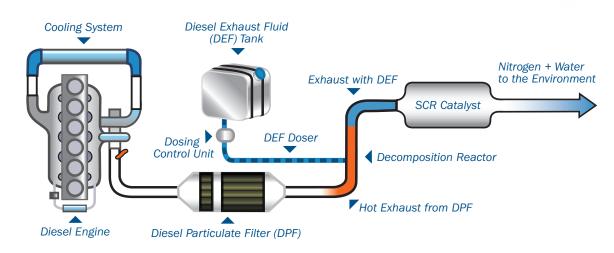
## **ENGINE OPTIONS**

## CUMMINS ENGINE Diesel



Blue Bird works closely with Cummins, an industry-leading engine manufacturer, to develop unique and proprietary engine and driveline configurations specifically designed for our Blue Bird school buses. This means you receive a bus that is custom tailored to deliver the best combination of horsepower, torque, reliability, durability and fuel economy while meeting emission standards.

- Certified to meet the latest near-zero NOx and PM emissions levels as well as the latest GHG requirements.
- Aftertreatment System utilizing a Diesel Particulate Filter (DPF)and Selective Catalytic Reduction (SCR) technology virtually eliminates NOx
- On-Board Diagnostic instruments added in 2013 continuously monitor the performance of the emissions system, which alerts the drivers and service technicians to important notifications.
- In addition to the B6.7, Blue Bird also offers the Cummins V5.0, which can improve your Total Cost of Ownership in many ways:
  - Lowest Cost Diesel Engine Offering
  - Improved Fuel Economy
  - Improved Ease of Maintenance



#### Standard 5-year, 100,000-mile coverage by Cummins.

#### Proven SCR Technology

Here is how SCR works: when NOx exhaust gas travels toward the SCR system, it is injected with diesel exhaust fluid (DEF), which reacts with the catalyst. That reaction breaks the NOx emissions down into harmless nitrogen and water vapor – pure, natural components of the air we breathe. The nitrogen and water vapor then pass harmlessly through the tailpipe. SCR is a proven emissions solution that works.

## FORD AND ROUSH CLEANTECH ENGINE Propane, Gasoline and CNG



Peace-of-mind is standard with a 5-year, unlimited-mile warranty on the Ford engine, Ford transmission and entire fuel system. Blue Bird's exclusive relationships with Ford and ROUSH CleanTech deliver the best school buses in the industry. With propane being the fastest growing school bus segment, districts are experiencing huge savings with reduced operating costs. As the clear leader in alternative fuels, with more than 6 times the number of these buses on the road than all other makes combined, Blue Bird is excited to offer this powertrain and fuel system by Ford/ROUSH CleanTech in Gasoline and CNG, as well as Propane!

- Powerful Ford three-valve 6.8L V10 engine delivers 320 horsepower and 457 lb-ft of torque and is 100% EPA and CARB compliant
- The Ford engine and transmission are utilized in more than 1 million vehicles and have proven to be reliable and durable workhorses
- Maintenance is easy with the same powertrain in our Propane, CNG and Gasoline options available in our Vision models
- Engines are up to 50% quieter than diesel engines
- Offers excellent cold-weather start performance with no pre-heating of the engine or fuel additives required- our propane buses have been proven to start in temperatures as low as -40°F!

### **Propane Autogas**

Propane autogas engines offer two calibration configurations to match your performance and efficiency needs. Plus, **you can change the calibrations anytime at your local dealer,** should your needs change during the life of your vehicle.



### CNG

Weighing in at 275 lbs. lighter than the competition, the powertrain of the Vision CNG is the lowest weight available on a Type C CNG bus. Its lighter powertrain and smaller tanks give Blue Bird a real fuel economy advantage.



### Gasoline

The Ford 6.8L V10 spark-ignited engine has a long history of success. For over two decades, Ford has used modular engines, including the 6.8L, and they have proven their durability and reliability in the commercial truck market year after year.



## TRANSMISSIONS

## ALLISON<sup>®</sup> PUPIL TRANSPORT SERIES<sup>™</sup>



It's a big responsibility to ensure the safety of school children. That's why Allison Transmission revolutionized school bus transportation decades ago when we introduced our fully automatic transmissions to school bus drivers and fleets who know the importance of safety on the road.

FuelSense<sup>®</sup> is a set of calibration options consisting of unique packages of software and electronic controls that improves fuel economy. Your fleet could **realize fuel savings of up to 20%** and still get the ease of operation and the dependability you expect from an Allison.

FuelSense®	FuelSense <sup>®</sup> Plus <sup>™</sup>	FuelSense <sup>®</sup> Max <sup>™</sup>
5th Generation Controls	5th Generation Controls	5th Generation Controls
EcoCal	EcoCal	EcoCal
Dynamic Shift Sensing	Dynamic Shift Sensing	Dynamic Shift Sensing
	Neutral at Stop	Neutral at Stop
		Acceleration Rate Management

### SPECIFICATIONS - ALLISON 2000 PTS

	Torque	Up to 660 lb-ft [895Nm]	
	Operating Weight GVW	33,000 lbs [14,969 kg]	
C	Dry Weight	330 lbs [150 kg]	
	Oil Capacity	Approx. 14.8 quarts [14 liters]	
	Compatible With	Cummins <sup>®</sup> B6.7 and V5.0 Diesel Engine	

#### **SPECIFICATIONS - ALLISON 3000 PTS**

Torque	Up to 950 lb-ft [1288Nm]		
Operating Weight GVW	33,000 lbs [14,969 kg]		
Dry Weight	535 lbs [243 kg]		
Oil Capacity	Approx. 29.5 quarts [28 liters]		
Compatible With	Cummins <sup>®</sup> B6.7 Diesel Engine		







## EATON<sup>®</sup> PROCISION<sup>™</sup>

The all-new Procision dual-clutch automatic transmission offers great low-speed maneuverability, fuel economy and more. With a fluid change interval of **10 years, 150,000 miles**, it is possible that **you may never have to service a Procision transmission**\*! Plus, the Procision comes with a **standard 5-year, unlimited-mile warranty**, giving you peace-of-mind.

#### **SPECIFICATIONS - EATON PROCISION**

Torque	Up to 660 lb-ft [895Nm]
Operating Weight GVW	33,000 lbs [14,969 kg]
Dry Weight	364 lbs [165 kg]
Oil Capacity	Approx. 12.6 quarts [12 liters]
Compatible With	Cummins <sup>®</sup> B6.7 Diesel Engine



The Proven Ford Powertrain Solution

## **FORD® 6R140**

The Ford 6R140 Transmission design is capable of increasing torque demand in many vehicle applications. This ensures best possible fuel economy is delivered to all customers. It is purpose-built to exact application torque requirements while achieving minimum frictional losses. The proven powertrain combination of the Ford 6.8L engine and Ford 6R140 transmission comes with a **standard 5-year, unlimited-mile warranty.** 



#### **SPECIFICATIONS - FORD 6R140**

Torque	Up to 750 lb-ft [1017Nm]	
Operating Weight GVW	33,000 lbs [14,969 kg]	
Dry Weight	310 lbs [141 kg]	
Oil Capacity	Approx. 14.5 quarts [14 liters]	
Compatible With	Ford 6.8L Propane/Gasoline Engine	

### **VISION DIESEL** TECHNICAL SPECIFICATION HIGHLIGHTS

CAPACITY	Multiple floor plans available with passenger seating up to 78 96"	TRANSMISSION	Allison <sup>®</sup> 2500 PTS - 5 speed automatic Eaton <sup>®</sup> Procision <sup>™</sup> - 7 speed automatic Allison <sup>®</sup> 3000 PTS - 5 speed automatic
INTERIOR WIDTH	90 3/4"	ENGINE	Cummins <sup>®</sup> B6.7, 200-260 hp Cummins <sup>®</sup> V5.0, 220 hp
AISLE WIDTH	Varies by floor plan	ALTERNATOR	240, 270, and 320 amps with 12 volts
SKIRT LENGTH	16 1/4", 19 3/4", 25 3/4"	BRAKES	4-wheel hydraulic disc brakes with
INTERIOR HEIGHT	77"		4-channel antilock brake system; Air drum and air disc brakes available
<b>OVERALL HEIGHT</b>	121" - 128"	SUSPENSION	Soft ride front leaf spring suspension
WHEELBASE	169" / 189" / 217" / 238" / 252"/ 273" / 280"	SUSPENSION	(Rating varies by capacity); Two-stage steel leaf rear spring suspension system (rating varies by capacity); Air suspension available
OVERHANG	45" front overhang with standard steel bumper. Rear overhang		
	varies by body length/wheelbase		Tilt & telescoping steering column
FUEL TANK	Standard 60-gallon, optional 100-gallon located between	FRONT AXLE	Front axle (rating varies by capacity)
	frame rails in rear overhang 45-gallon for 169" wheelbase	REAR AXLE	Rear axle with hypoid, single reduction gears with broad range of
ENTRANCE DOOR	27" wide x 78" high/double electric outward opening		ratios available to optimize powertrain performance (rating varies by capacity)
REAR DOOR	37" wide x 52" high	WHEEL CUT	50°
TIRE SIZE	11R22.5 (G) all-position radials	GVWR	Up to 33,000 lb.
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### VISION PROPANE TECHNICAL SPECIFICATION HIGHLIGHTS

CAPACITY	Multiple floor plans available with passenger seating up to 78		Ford® 6R140 - 6 speed automatic
EXTERIOR WIDTH	96"	ENGINE	Ford® 6.8L with ROUSH CleanTech Liquid Propane Autogas Fuel System, 320 hp
INTERIOR WIDTH	90 3/4"	TIRE SIZE	11R22.5 (G) all-position radials
AISLE WIDTH	Varies by floor plan		
SKIRT LENGTH	16 1/4", 19 3/4", 25 3/4"	ALTERNATOR	240, 270, and 320 amps with 12 volts
INTERIOR HEIGHT	77"	BRAKES	4-wheel hydraulic disc brakes with 4-channel antilock brake system;
OVERALL HEIGHT	121" - 128"		Air drum and air disc brakes available
WHEELBASE	169" / 189" / 217" / 238" / 252"/ 273" / 280"	SUSPENSION	Soft ride front leaf spring suspension (Rating varies by capacity); Two-stage steel leaf rear spring suspension system (rating varies by
OVERHANG	45" front overhang with standard steel bumper. Rear overhang		capacity); Air suspension available
	varies by body length/wheelbase	STEERING	Tilting & telescoping steering column
FUEL TANK	Standard (usable) 67-gallon, optional	FRONT AXLE	Front axle (rating varies by capacity)
	93-gallon located between frame rails in rear overhang, 47-gallon for 169" wheelbase	REAR AXLE	Rear axle with hypoid, single reduction gears with broad range of ratios available to optimize powertrain
ENTRANCE DOOR	27" wide x 78" high/double		performance (rating varies by capacity)
	electric outward opening	WHEEL CUT	50°
REAR DOOR	37" wide x 52" high	GVWR	Up to 33,000 lb.

## VISION GASOLINE TECHNICAL SPECIFICATION HIGHLIGHTS

CAPACITY EXTERIOR WIDTH	Multiple floor plans available with passenger seating up to 78 96"	TRANSMISSION ENGINE TIRE SIZE	Ford® 6R140 - 6 speed automatic Ford® three-valve 6.8L V10 Gasoline, 320 hp 11R22.5 (G) all-position radials
INTERIOR WIDTH AISLE WIDTH SKIRT LENGTH INTERIOR HEIGHT	90 3/4" Varies by floor plan 16 1/4", 19 3/4", 25 3/4" 77"	ALTERNATOR BRAKES	240, 270, and 320 amps with 12 volts 4-wheel hydraulic disc brakes with 4-channel antilock brake system; Air drum and air disc brakes available
OVERALL HEIGHT WHEELBASE	122" - 128" 189" / 217" / 238" / 252"/ 273" / 280"	SUSPENSION	Soft ride front leaf spring suspension (rating varies by capacity); Two-stage steel leaf rear spring suspension system (rating varies by capacity); Air suspension available
OVERHANG	45" front overhang with standard steel bumper. Rear overhang varies by body length/wheelbase	STEERING FRONT AXLE	Tilt & telescoping steering column Front axle (rating varies by capacity)
FUEL TANK	Standard 60-gallon, optional 100-gallon located between frame rails in rear overhang	REAR AXLE	Rear axle with hypoid, single reduction gears with broad range of ratios available to optimize powertrain performance (rating varies by capacity)
REAR DOOR	27" wide x 78" high/double electric outward opening 37" wide x 52" high	WHEEL CUT GVWR	50° Up to 33,000 lb.

## VISION CNG TECHNICAL SPECIFICATION HIGHLIGHTS

CAPACITY	Multiple floor plans available with passenger seating up to 78	FUEL FILL ENTRANCE DOOR	Left and right fuel fill forward of rear axle 27" wide x 78" high/double door
EXTERIOR WIDTH	96"	REAR DOOR	37" wide x 52" high
INTERIOR WIDTH	90 3/4"	TRANSMISSION	Ford® 6R140 - 6 speed automatic
AISLE WIDTH	Varies by floor plan	ENGINE	Ford® three-valve 6.8L V10 CNG fuel
SKIRT LENGTH	25 3/4"		system, approximately 269 hp
INTERIOR HEIGHT	77"	TIRE SIZE	11R-22.5 (G) all-position radials
OVERALL HEIGHT	122" - 128"	ALTERNATOR	Available in 240, 270, and 320 amps with 12 volts
DIMENSIONS	Front Overhang 46"	BRAKES	
WHEELBASE	217"/ 252"/ 273"/ 280"	DRAKES	4-channel antilock brake system; hydraulic disc, air drum and air disc brakes available
OVERHANG	Rear Overhang varies by body length	SUSPENSION	Soft ride front leaf spring suspension
FUEL CAPACITY	SAE Type III Composite wrapped aluminum located outboard of frame		(rating varies by capacity); Air suspension available
	within wheelbase and inboard of frame in rear overhang	STEERING	Tilting & telescoping steering column
	SCF@	FRONT AXLE	Front axle (rating varies by capacity)
	WB         Body Model 70F/3600psi DGE         GGE           217"         2508/2610         6554         47         53           252"         3011         6968         50         56.5	REAR AXLE	Rear axle with 6.17 hypoid single reduction gears
	273" 3303/3310 7692 55 62	WHEEL CUT	50°
	280" 3507 7692 55 62	GVWR	Up to 33,000 lb.

## **SERVICE AND SUPPORT**

At Blue Bird, we recognize that your new bus purchase is just one part of the equation. The North American Blue Bird Dealer Network, backed by the knowledgeable Blue Bird Parts and Service Team, has you covered for the life of your bus. The local parts, service, warranty, and genuine school bus expertise you need are readily available at hundreds of North American full-line dealers and dealer-authorized service centers.

- Over 230 dealers and affiliated service centers throughout North America
- Unlike other makes, we have a dedicated team of Field Service Engineers that solely focus on school bus operations
- Dedicated technical trainers provide dealer and service technician training classes each year
- Blue Bird has a state-of-the-art training facility located at Blue Bird's headquarters in Fort Valley, Georgia
- Blue Bird Field Service Representatives utilize their years of experience to provide quick and accurate technical support to our Blue Bird Dealer Network
- Expert representatives are available to provide telephone, online and on-site support



Blue Bird carries one of the largest and most complete bus parts inventories in the industry, ensuring quick delivery to reduce downtime. Your local full-line, full-service Blue Bird dealer is your one-stop source for OEM and aftermarket parts, including parts and accessories for other brands of buses. Blue Bird stocks the parts you need with the leading component brands you trust— at industry-competitive prices.



#### **Comprehensive Technical Training**

Blue Bird provides dozens of dealer-hosted and factory-hosted technical training classes each year. This comprehensive training covers information and proper usage of your new bus!



#### Access Important Documents Online

Access the current Driver Handbook, Service Manual and other technical references online at Blue Bird Vantage<sup>™</sup>our online portal! You can access the website at vantage.blue-bird.com or by



scanning the QR code with your smartphone. For additional information, please contact your local dealer.





#### **Top-Quality Parts**

Blue Bird's extensive selection of top-quality parts is part of our promise to deliver exceptional quality, reliability and convenience to our customers.

#### **Blue Bird's Parts Distribution Center**

Blue Bird's facility, located in Delaware, Ohio, includes over 1.4 million cubic feet of climate-controlled and highly-automated space, housing over 30,000 items.





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